



Excel Air Systems

Combi 80 Fabric Duct

Excel Air Systems Combi 80 is a permeable, flame-retardant, antimicrobial, Oeko-Tex 100 certified Fabric Duct. It is a strong and durable Fabric Duct, especially well-suited for hygienic applications where there is a risk of mold, bacteria growth, or condensation, and comes with an antimicrobial treatment. It's machine washable and retains its dimensions after washing (max. 0.5% shrinkage). The permeability is uniform (max. 5% variation) and achieved by thermo-fixation.

This Fabric Duct is rated for cleanrooms and associated controlled environments: Cleanliness Class 3 (ISO 14644-1 Table 1).

It comes with a 10-year warranty and is supplied in 9 standard colors, with the option of printed custom colors and custom patterns. All flow models, as well as shape retention options, are available, and it is compatible with the Excel Air Systems VarioDuct™.

FEATURES AVAILABLE	
Washable	Yes
Warranty, years	10
Antimicrobial	Yes
Permeable	Yes
Flame Retardant	Yes

STANDARD COLORS AVAILABLE	
3000 White	
3001 Blue	
3002 Orange	
3003 Dark Gray	
3004 Black	
3005 Red	
3006 Light Gray	
3007 Green	
3008 Tan	

COLORS AND PATTERNS AVAILABLE	
Dye colors available	No
Coloring by Surface Print	Yes
Seamless Pattern by surface print	Yes
Artwork, print	Yes
Logos, print	Yes
Lettering, print	Yes

DATA: Excel Air Systems Combi 80 Fabric Duct

PROPERTIES

Fabric type:	Polyester	
Weight:	295 g/m ²	EN ISO 12127:1997
Thickness:	0.45 mm	EN ISO 5084:1996
Permeability:	40 (±5%) m ³ /m ² /h at 120 Pa	EN ISO 9237:1995
Strength - Warp:	2700 N	EN ISO 13934-1
Strength - Weft:	900 N	EN ISO 13934-1
Shrinkage:	0.5% Max.	EN ISO 5077
Heat resistance - continuous:	from -40°C to +140°C	
Heat resistance - softening:	+240°C	

CODE COMPLIANCE

Reaction to fire (European Union):	B-s1,d0	EN 13501-1
Reaction to fire (Denmark):	Yes	DS 428
Reaction to fire (France):	M1	NFP 92:507
Reaction to fire (Republic of China):	B-s1,d0,t1	GB 8624
Reaction to fire (USA):	Yes	UL 723
Reaction to fire (Canada):	Yes	ULC s102.2
Reaction to fire (CIS countries):	Yes	GOST 30244
Cleanrooms and associated controlled environments:	Class 3	EN ISO 14644-1

PERFORMANCE CERTIFICATES

Safety Air Dispersion Systems:	Yes	UL 2518
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ADDITIONAL APPROVALS

Anti-microbial:	Yes	EN ISO 20645, AATCC 100
OEKO-TEX®:	Yes	OEKO-TEX® Standard 100

OPTIONAL FABRICAIR INNOVATIONS

All-in-One:	Yes	
360° hoops:	Yes	

Disclaimer

Excel Air Systems believes that all data, statements, technical information, etc., listed in this Technical Data Sheet regarding the product and its usage are accurate and reliable. However, the product will only be covered by guarantees or warranty if the final use for the product has been approved by Excel Air Systems in writing. No representative is authorized to approve the final use of the product on behalf of Excel Air Systems.

